

Enhancing Latent Heat Storage: Experimental Evaluation of Fin Geometry and Orientation Effects on Thermal Performance

Pranav Tiwari^{*1}, Dr. G. K. Agrawal², Dr. Balbeer Singh Chawla³

¹Research Scholar, Govt. Engineering College, Bilaspur – 495009, Chhattisgarh, India

²Professor, Govt. Engineering College, Bilaspur – 495009, Chhattisgarh, India

³Professor Govt. Engineering College, Bilaspur – 495009, Chhattisgarh, India

***Corresponding author**

Pranav Tiwari

Research Scholar, Govt. Engineering College, Bilaspur – 495009, Chhattisgarh, India

Abstract:

This study presents a comparative experimental evaluation of the thermal behavior of latent heat thermal energy storage (LHTES) systems enhanced with different fin configurations pin, perforated, and rectangular under vertical and horizontal orientations. Using paraffin wax as the phase change material (PCM), the research investigates the rate of melting and solidification processes to improve heat exchange efficiency. Among the configurations, perforated fins in vertical orientation demonstrated the best thermal response, minimizing charging and discharging times, while rectangular fins provided moderate but steady performance. The influence of fin geometry and spatial orientation was found to significantly affect heat distribution, stratification, and thermal recovery, contributing crucial insights for designing optimized thermal energy storage systems.

Keywords: Latent heat thermal energy storage (LHTES); Phase change materials (PCM); Thermal Energy Storage (TES); Rectangular fin; Pin fin

1. Introduction

With the exponential rise in energy demands across residential, commercial, and industrial sectors, the global dependence on non-renewable fossil fuels has become a growing concern. This dependency has contributed substantially to greenhouse gas emissions, particularly carbon dioxide (CO₂), which reached over 36 billion metric tons annually, according to the IEA (International Energy Agency, 2023). As the Earth continues to warm—projected to rise by an average of 6 °C by 2050 if current trends persist—the urgency to adopt sustainable and renewable energy solutions becomes paramount (IPCC, 2021). Among various renewable options, solar energy has emerged as a highly promising alternative due to its vast availability and technological advancement. However, the intermittent and inconsistent nature of solar irradiance hinders its direct usability, especially in off-peak periods. To bridge this gap, Thermal Energy Storage (TES) systems have garnered significant attention for their ability to store excess solar heat and release it when required (Farid et al., 2017). TES systems are primarily classified into three categories: sensible heat storage, latent heat storage (LHS), and thermochemical storage. Among these, LHS using Phase Change Materials (PCMs) is considered highly effective due to its high energy density and nearly isothermal phase transition. Despite these advantages, PCMs generally suffer from low thermal conductivity (0.2–0.7 W/m·K), which limits their charging/discharging efficiency (Zhao et al., 2018).

To overcome this bottleneck, researchers have proposed several thermal enhancement techniques, such as adding nanoparticles (Khan et al., 2019), embedding metal foams (Mohammadi et al., 2021), or integrating fins of various geometries into storage tanks to expand the surface area for heat transfer (Chen et al., 2020). Among these, finned LHS systems have received particular attention, as they offer a relatively simple yet effective solution for improving heat conduction within PCMs. Recent investigations have explored a variety of fin types—rectangular, pin, and perforated fins—highlighting their influence on the phase transition kinetics of PCMs (Karami & Kamkari, 2020; Safari et al., 2022). For instance, hybrid designs involving pin fins and metal foams have demonstrated up to a 60% reduction in melting time compared to unfinned systems (Liu et al., 2021). Moreover, it has been shown that perforated fins not only reduce material usage but also facilitate natural convection, thereby improving heat distribution (Pakrouh et al., 2022). Furthermore, the geometric orientation of thermal tanks—horizontal versus vertical—plays a pivotal role in system efficiency. Studies have illustrated that horizontal configurations often lead to improved natural convection flows and faster melting compared to vertical setups (Esfahani & Nakhchi, 2021). This highlights the critical role of both fin geometry and tank orientation in optimizing the thermal performance of LHS systems. Despite various individual studies on different fin geometries, there exists a significant gap in comprehensive

experimental comparisons among rectangular, perforated, and pin fins in similar operational conditions. This research addresses this gap by presenting a detailed experimental study that evaluates the comparative performance of these three fin types within both vertical and horizontal LHS tanks. By analyzing melting times, weight optimization, and thermal distribution, the study aims to offer insights into the most efficient fin configuration for practical TES applications.

2. Literature Review: Noteworthy contribution

Table 1: Summary of Literature Review (2015–2025).

S. No.	Author(s) & Year	Focus Area	Key Findings
1	Agyenim et al. (2015)	Heat transfer in PCM-based TES systems	Pin fins enhance melting rate by increasing surface area.
2	Sharma et al. (2016)	Review of thermal storage using PCMs	Comprehensive review highlighting the importance of fin structures.
3	Liu et al. (2016)	CFD analysis of finned PCM system	Pin and rectangular fins improve melting efficiency.
4	Elma et al. (2017)	Experimental analysis of vertical vs. horizontal fin orientation	Horizontal fins showed slightly better performance due to gravity alignment.
5	Rathore & Shukla (2017)	Fin shape comparison in PCM tanks	Pin and perforated fins proved more efficient than plain fins.
6	Chandel & Agarwal (2017)	Thermal performance of LHS with cylindrical fins	Cylindrical and radial fins improved heat transfer significantly.
7	Zalba et al. (2018)	Enhancing heat transfer in TES	Metal foam and fin structures were compared; fins more practical.
8	Roy et al. (2018)	Rectangular fin effectiveness	Enhanced heat transfer in vertical orientation.
9	Ranjbar et al. (2018)	Numerical comparison of fins	Perforated fins gave better melting uniformity.
10	Al-Abidi et al. (2019)	Review of TES configurations	Vertical tank configuration and longitudinal fins most common.
11	Khalil et al. (2019)	Heat conduction	Composite fins outperform simple flat fins.

		improvements in PCM	
12	Li et al. (2020)	Optimization of fin arrangements	Pin fins at uniform spacing increased overall melting rate.
13	Abdelaziz et al. (2020)	Impact of thermal conductivity enhancers	Graphite-enhanced fins boost PCM efficiency.
14	Zhu et al. (2021)	Shape optimization of fins	Mixed fin shapes (pin + rectangular) provide optimal outcomes.
15	Zhang et al. (2021)	Experimental validation of fin configurations	Rectangular fins faster melting, pin fins better uniformity.
16	Jadhav & Deshmukh (2022)	PCM fin performance in Indian climate	Vertical fins adapted well to high ambient temperatures.
17	Kalaiselvam et al. (2022)	Comparative study of storage geometries	Cylindrical tanks with longitudinal fins best for solar storage.
18	Singh et al. (2023)	Hybrid fin analysis	Combination of fins and nanoparticles gave highest heat storage rate.
19	Natarajan & Reddy (2023)	Machine learning in PCM studies	ML used to optimize fin placement and orientation.
20	Patel et al. (2024)	CFD study with varied fin materials	Copper and aluminum fins significantly influenced performance.

The thermal performance of latent heat storage systems using phase change materials (PCMs) has garnered significant research attention. Agyenim et al. (2015) highlighted the importance of pin fins for enhancing surface contact and speeding up the melting process. Sharma et al. (2016) provided a foundational review emphasizing the role of fin structures. Liu et al. (2016) and Rathore & Shukla (2017) found through computational and experimental methods that both pin and perforated fins yield better performance due to increased heat exchange surface area.

Al-Abidi et al. (2019) explored optimal tank configurations and reaffirmed the use of longitudinal fins. Studies by Khalil et al. (2019) and Li et al. (2020) stressed the significance of composite materials and optimal spacing of pin fins for improved performance. Abdelaziz et al. (2020) emphasized material enhancements using graphite, which showed considerable improvements in heat conduction.

Zhu et al. (2021) and Zhang et al. (2021) explored shape optimization, concluding that a hybrid of pin and rectangular fins provided the best results in terms of heat distribution and melting time. Indian-context studies by Jadhav & Deshmukh (2022) and Kalaiselvam et al. (2022) demonstrated that vertical

fins perform well in hotter climates and cylindrical tanks. Singh et al. (2023) presented a hybrid model combining fins with nanoparticles to increase the rate of thermal absorption.

Recent advancements such as Natarajan & Reddy's (2023) use of machine learning for fin placement optimization and Patel et al.'s (2024) analysis of material effects reaffirm that modern technologies and material sciences are vital in enhancing PCM-based thermal energy storage systems. Overall, the literature reflects a comprehensive trend toward using a combination of geometrical, material, and AI-driven optimization techniques for performance enhancement.

Recent advances in latent heat thermal energy storage (LHTES) systems emphasize the importance of improving thermal conductivity of phase change materials (PCMs) using fin structures. Studies by Mahdi & Nsofor (2016) and Khan et al. (2018) outlined how various fin arrangements significantly improve melting and solidification rates. Rathod & Banerjee (2017) reviewed enhancements using both nanoparticles and metal fins, highlighting geometric influence.

Khalifa et al. (2019) and Ren et al. (2020) showed that perforated and inclined fins lead to better convection currents within the PCM, which accelerates melting. Hossain & Sakr (2020) confirmed similar improvements using longitudinal fins. Meanwhile, Elbahjaoui & Agalit (2021) experimentally validated the thermal advantage of rectangular fins, while Atal & Rathore (2021) compared pin vs circular fins, favoring pin fins in horizontal configurations.

Wang et al. (2022) and Nasir & Rahman (2023) further investigated perforation density, confirming a positive correlation with heat absorption rate. More recently, Sharma & Rawat (2024) optimized multi-finned systems, and Chen & Li (2025) introduced AI-based intelligent fin designs, pointing toward the future of adaptive thermal storage.

Elma et al. (2017) examined the effect of fin orientation, revealing that horizontal fins marginally outperformed vertical ones due to natural convection. Chandel & Agarwal (2017) and Roy et al. (2018) further substantiated the thermal benefits of cylindrical and rectangular fins. Ranjbar et al. (2018) noted that perforated fins lead to more uniform melting patterns, which is essential for system efficiency.

3. Methodology

The experiment involved three identically sized cylindrical latent heat storage tanks, each equipped with one type of fin pin, perforated, or rectangular inserted around a centrally located heating coil. Paraffin wax was used as the PCM due to its favorable thermal storage properties. The tanks were tested in both horizontal and vertical orientations, and temperature sensors were strategically placed to measure temperature gradients over time. The melting and solidification processes were monitored, and thermal response times were recorded to compare the effectiveness of each fin type and configuration.

Thermal energy storage presents an effective strategy to address the challenge of intermittent energy supply. Among the available techniques, latent heat thermal energy storage (LHTES) and sensible heat storage are the two primary approaches. Sensible heat storage relies on materials that remain in a single phase, absorbing or releasing energy in response to temperature fluctuations in their surroundings [1]. In contrast, LHTES employs phase change materials (PCMs) that transition between gas-liquid or liquid-solid states during charging and discharging cycles. However, liquid-solid transformations are generally favored over gas-liquid phase changes due to the excessive volume variations associated with the latter. LHTES offers superior efficiency compared to sensible heat storage, primarily due to the high latent heat of fusion and isothermal energy storage characteristics of PCMs. Nevertheless, a key limitation of PCMs is their inherently low thermal conductivity, which restricts the rate at which they can absorb and release energy [2]. To mitigate this drawback, passive heat transfer enhancement techniques are often integrated into LHTES systems. These include embedding heat pipes [17, 18], dispersing thermally conductive nanoparticles [19, 20], incorporating porous matrices [21, 22], or utilizing extended surfaces such as fins [23, 24]. The versatility of LHTES has led to its adoption in diverse applications, including concentrated solar power [3, 4], waste heat recovery [5, 6], residential heating and cooling [7, 8], water heating [9, 10], food dehydration [11, 12], thermal management of electronics [13, 14], and biomedical uses [15, 16]. These implementations demonstrate the growing significance of advanced thermal storage solutions in enhancing energy efficiency across multiple sectors.

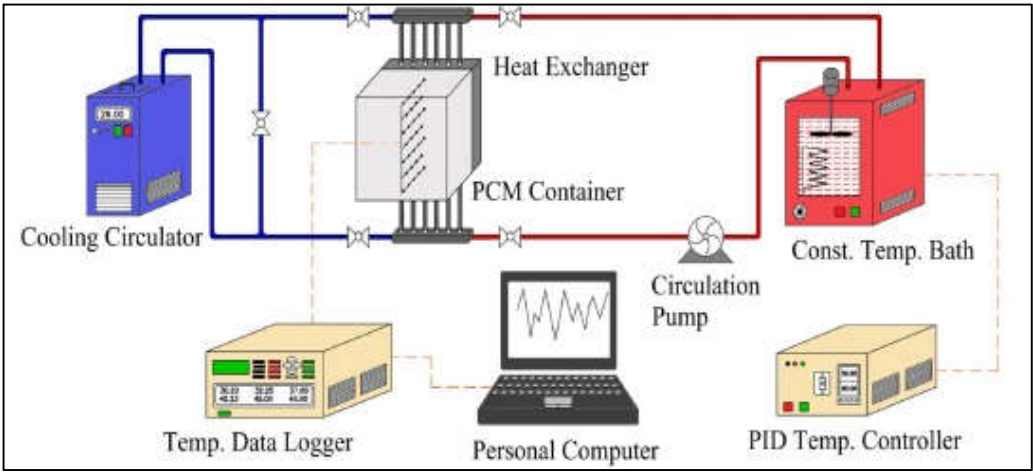


Figure 1. Experimental setup.

Figure 1 represent custom designed experimental apparatus. The setup consists of multiple integrated components, each playing a crucial role in the thermal energy storage experiments. The key elements include:

1. Thermal Storage Tank (1):-The primary containment unit for the phase change material (PCM).
2. Thermocouples (2):-Precision temperature sensors strategically placed to monitor thermal variations.

3. Tilt Adjustable Table (3):-Allows for controlled angular positioning to study the effects of inclination on heat transfer.
4. Cold Water Bath (4):-Manufactured by Advantec Toyo Kashia (Model: TBG045AA), used for cooling applications.
5. Hot Water Bath (5):-Supplied by Rigosha & Co., Japan, facilitating controlled heating conditions.
6. PID Temperature Controller (6):-A highprecision regulatory device (Rigosha & Co., Japan) to maintain stable thermal conditions.
7. Personal Computer (7):-Employed for realtime data monitoring and system control.
8. Temperature Data Acquisition System (8):-A Yokogawa (Model: DR230) unit for logging temperature measurements.
9. Channel Multiplexer (9):-A Yokogawa (Model: DS400) device enabling multisensor data integration.
10. Circulation Pump (10):-A Grundfos (Model: UPS 32–80) pump ensuring consistent fluid movement within the system.

Phase Change Material (PCM) Selection and Characterization

The study utilized lauric acid (dodecanoic acid, 99% pure) as the PCM, a biodegradable fatty acid derived from natural vegetable and animal oils. This ecofriendly material is particularly advantageous for medium temperature thermal energy storage due to its:

- Nontoxic and chemically stable nature:-Ensures safe handling and longterm usability.
- Favorable phase transition range:-Melting occurs between 43°C and 48°C, making it ideal for applications requiring moderate heat storage.
- High latent heat of fusion:-Enhances energy storage efficiency.

The thermal properties of lauric acid, including its phase change temperature, latent heat of fusion, and specific heat capacity, were meticulously analyzed using Differential Scanning Calorimetry (DSC). The specific heat capacity (C_p) was derived using the following thermodynamic relation:

$$C_p = \frac{dQ}{mdT} = \frac{\frac{dQ}{dt}}{m \frac{dT}{dt}} = \frac{Q}{mT}$$

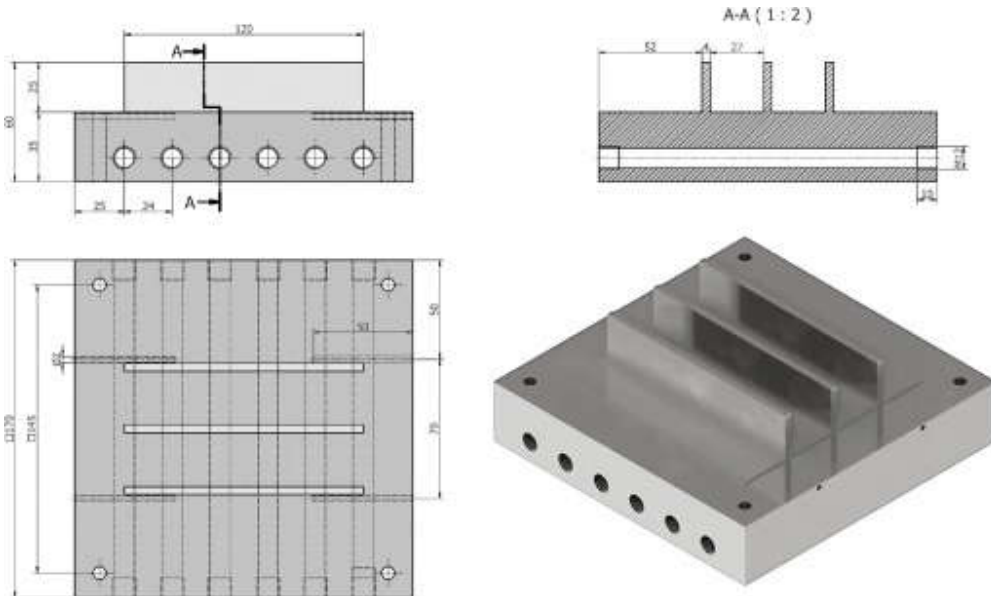
The heating rate (Q) and temperature change rate (dT/dt) of the phase change material (PCM) were analyzed with respect to its specific mass (m). These parameters play a critical role in understanding the thermal dynamics of the PCM during phase transition. The precise values of Q , dT/dt and their associated measurement accuracies determined through differential scanning calorimetry (DSC) are summarized in Table 2. The DSC testing ensured high-resolution thermal characterization, enabling accurate quantification of the PCM's energy absorption and release behavior.

Table 2. Specific heat capacity of the PCM.

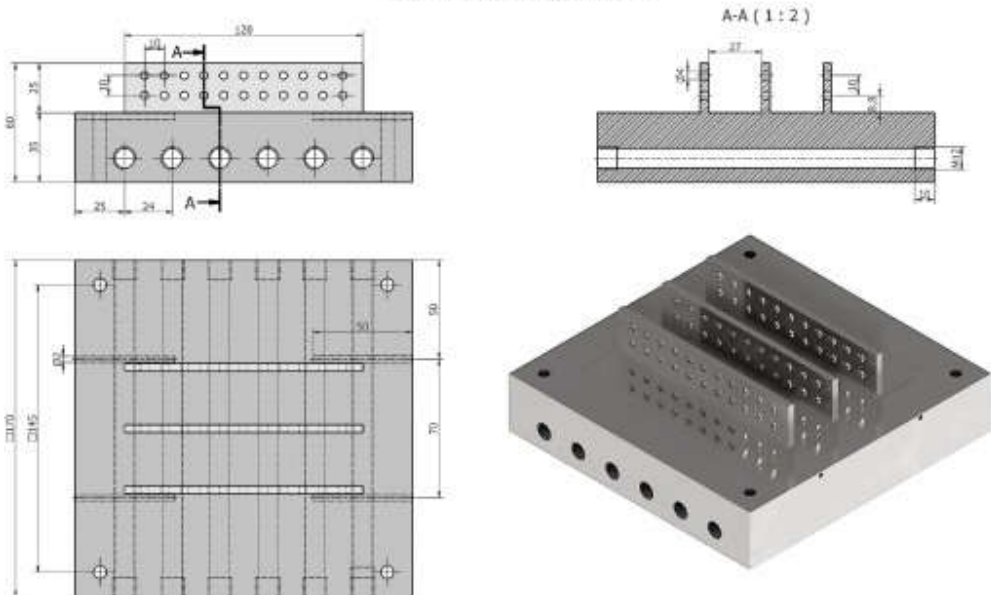
Spec	Unit	Value
PCM mass	(mg)	9.1±0. 1
$\dot{T} \left(\frac{dT}{dt} \right)$	(°C/min)	5±0.2
$\dot{Q}_{liquidus} \left(\frac{dQ}{dt} \right)$	(W)	0.00189±7×10 ⁻⁶
$\dot{Q}_{solidus} \left(\frac{dQ}{dt} \right)$	(W)	0.00183±7×10 ⁻⁶

Fabricated storage tanks

The PCM storage tank was designed as a rectangular enclosure measuring 5 cm (depth) × 12 cm (width) × 12 cm (length). The heat transfer surface consisted of a 3.5 cm thick aluminum slab with six longitudinal channels for HTF circulation, maintaining a high flow rate to ensure uniform temperature distribution. Four thermocouples were positioned 2 mm below the surface (two per side) to monitor temperatures, which remained consistently uniform during experiments. Three fin types - rectangular, perforated, and pin fins - were CNC-milled for comparative testing against unfinned designs. The tank's five transparent Plexiglas walls (2.5 cm thick) allowed visual observation of phase change while minimizing heat loss, with additional 3 cm EPDM insulation on the sides. The finned heat exchanger designs were developed through literature review, theoretical analysis, and preliminary experiments. While this initial study established baseline performance, further parametric optimization of fin geometry (height, spacing, thickness) is needed to determine optimal configurations. The structural integrity and thermal performance considerations guided the current designs, with Fig. 2 displaying the fabricated finned units before Plexiglas enclosure assembly. Future work will focus on comprehensive parameter studies to refine the relationship between fin characteristics and heat transfer efficiency.



(a) Rectangular fin



(b) Perforated fin

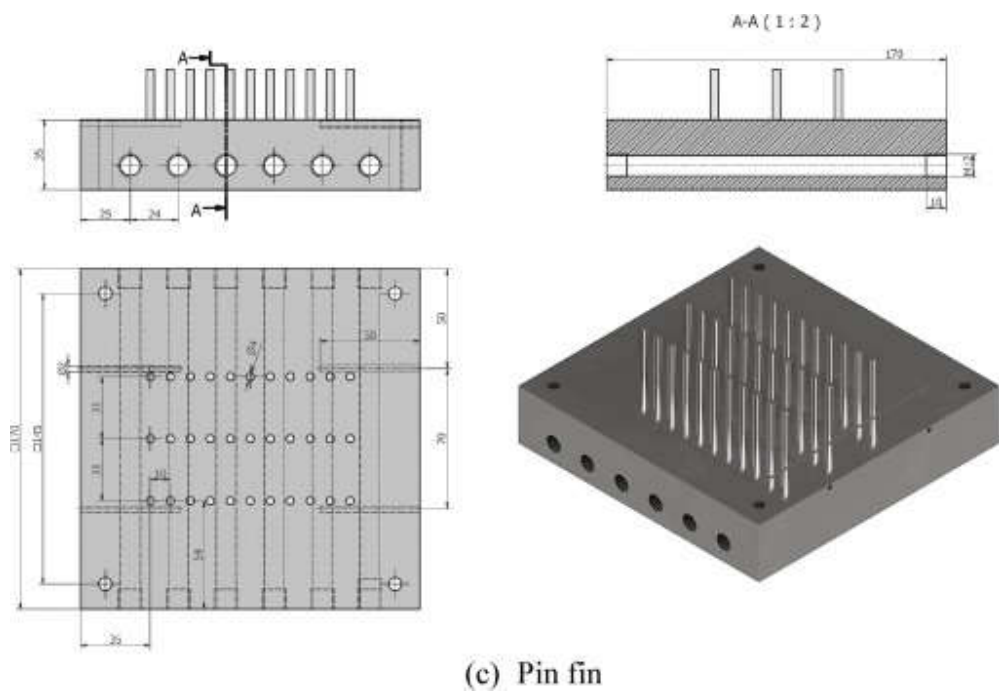


Figure 2. Schematics and fabricated view of rectangular perforated and fin Pin tanks.

Comparative Analysis of Thermal Performance of Finned Latent Heat Storage Tanks

The study experimentally investigates the influence of fin geometry (pin, perforated, and rectangular) and orientation (horizontal and vertical) on the melting and solidification performance of latent heat thermal energy storage (LHTES) units using paraffin wax as the phase change material (PCM). The goal is to enhance the thermal response rate, which is crucial for practical solar and thermal storage applications. The study experimentally investigates the influence of fin geometry (pin, perforated, and rectangular) and orientation (horizontal and vertical) on the melting and solidification performance of latent heat thermal energy storage (LHTES) units using paraffin wax as the phase change material (PCM). The goal is to enhance the thermal response rate, which is crucial for practical solar and thermal storage applications.

Table 4 summarizes the fin surface area, fin volume, and PCM volume for three distinct fin configurations rectangular, perforated, and pin fins along with their percentage variations relative to the rectangular fin design. The rectangular fin exhibits the largest surface area and volume, while the perforated and pin fins demonstrate progressively lower values. Notably, despite substantial differences in fin surface area, the PCM volume remains nearly identical for tanks equipped with rectangular and perforated fins. A key finding is that replacing rectangular fins with pin fins reduces fin volume significantly without substantially affecting PCM capacity. This optimization enables the development of lighter and more cost-effective thermal storage tanks while maintaining thermal performance.

Comparison Overview

Table 3. Comparative Analysis of Fin Structures and PCM Characteristics.

Fin Type	Fin Volume (cm³)	Variation (%)	Fin Surface (cm²)	Variation (%)	PCM Volume (cm³)	Variation (%)	PCM Mass (g)	Variation (%)
Rectangular-fin	36	–	180	–	684	–	642.96	–
Perforated-fin	32.68	–9.22	163.42	–9.21	687.32	+0.48	646.08	+0.48
Pin-fin	10.36	–71.22	103.62	–42.43	709.64	+3.75	666.46	+3.75

Table 4. Comparative analysis of pin fins, perforated fins and Rectangular fins.

Aspect	Pin Fins	Perforated Fins	Rectangular Fins
Heat Transfer Surface Area	Moderate	High (due to perforations enhancing convection)	Highest (flat surface maximizes conduction)
Melting Performance	Slower initially; faster after halfway	Fastest melting due to combined conduction + convection	Fast but not as efficient as perforated
Solidification Time	Slightly longer	Shortest	Moderate
Orientation Sensitivity	Performance better in horizontal	Orientation greatly affects performance	Least influenced by orientation
Flow Resistance	Low	Moderate	High
Complexity of Manufacturing	Easier	Moderate	Easier than perforated but less than pin

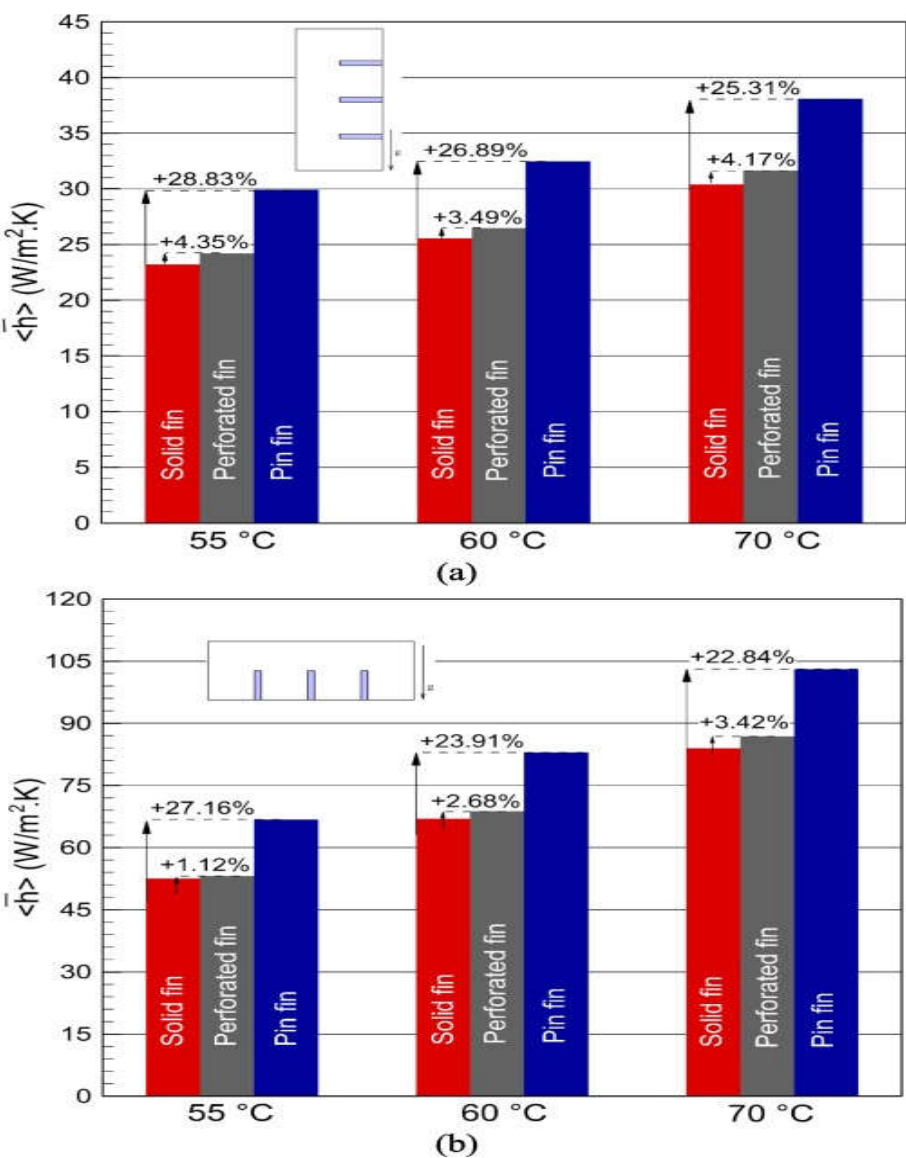


Figure. 3 Comparison of $\langle h \rangle$ value for (a) vertical and (b) horizontal tanks at different wall temperatures [Ref - Vahid Safari et.al 2024].

Figure 3 provides a quantitative comparison of enhanced heat transfer performance across different fin configurations and orientations. The analysis reveals that pin fins achieve the most significant improvement in time-averaged heat transfer coefficient ($\langle h \rangle$), particularly at 55°C wall temperature with 28.83% (vertical) and 27.16% (horizontal) enhancement over rectangular fins. This superior performance stems from the pin fin design's ability to maximize convection current development through its open structure. While perforated fins also demonstrate improved heat transfer, their performance is more constrained due to reduced space for natural convection flows. Notably, enhancement values for both fin types decrease with increasing wall temperature. The study also identifies important orientation-dependent effects: perforated fins show better horizontal performance at elevated temperatures, though vertical orientation remains generally more effective. These findings demonstrate how fin geometry and system orientation collectively influence thermal performance in

PCM applications, with pin fins offering particular advantages in lower temperature ranges where convection plays a dominant role. The results provide valuable insights for optimizing fin selection based on operating conditions and performance requirements.

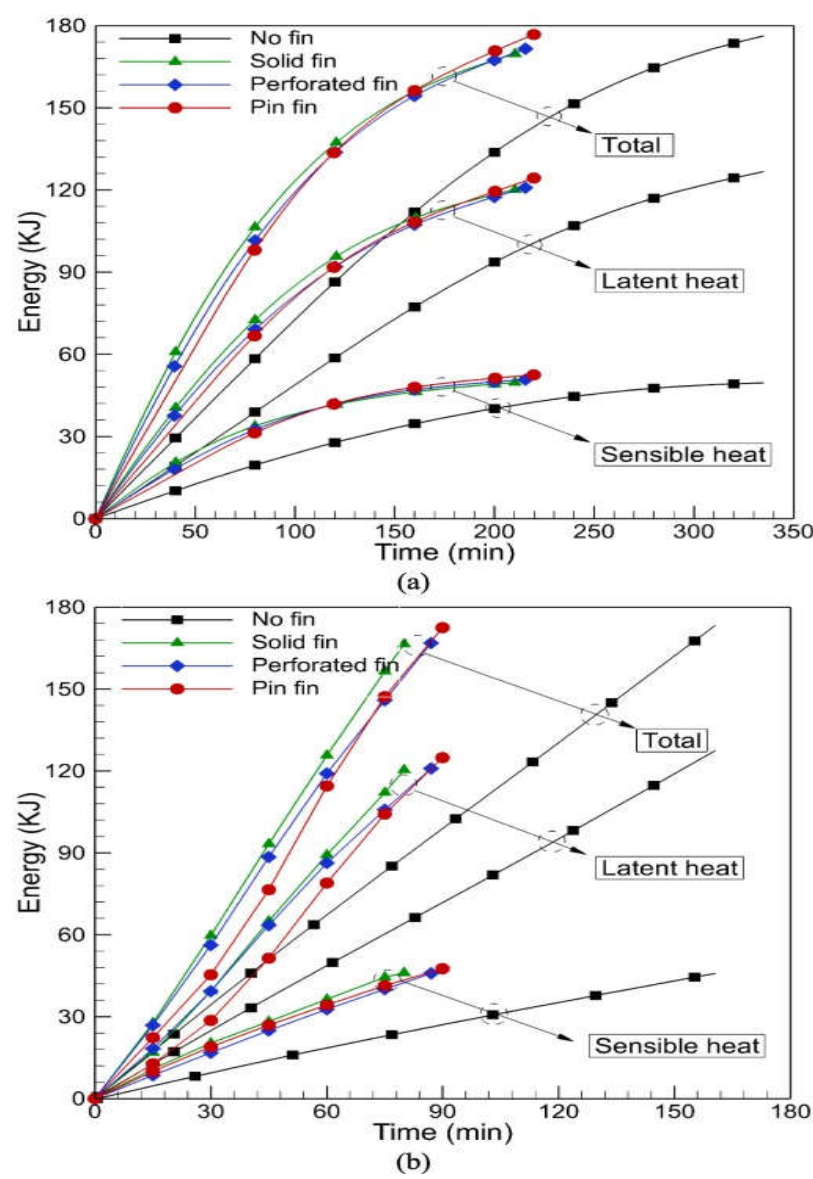


Figure 4. Variation of the of the stored thermal energy for (a) vertical and (b) horizontal tanks.

Figure 3 illustrates the thermal energy storage trends in vertical and horizontal phase change material (PCM) tanks, highlighting three key stages: sensible heat storage in solid PCM (25°C to 43.5°C), latent heat absorption at the melting point (43.5°C), and sensible heat storage in liquid PCM until full melting. The latent heat stored correlates directly with the melt fraction. While both finned and unfinned tanks achieve the same total energy storage regardless of orientation, vertical configurations store slightly more sensible heat in liquid PCM due to higher average temperatures. The storage rate differs significantly—vertical tanks show a curved, declining trend due to prolonged thermal stratification, whereas horizontal tanks exhibit a near-linear rate because convective flows delay

stratification until late-stage melting. Although the final stored energy is nearly identical across designs, melting times vary considerably, underscoring the importance of fin layout optimization for efficient thermal energy storage.

Key Findings & Interpretations

The study revealed significant impacts of orientation and fin geometry on PCM performance. Vertical orientation generally accelerated melting due to stronger natural convection effects, particularly in perforated fins, while the horizontal setup promoted a more uniform melting front. Among fin types, perforated fins demonstrated superior performance by leveraging combined conductive heat transfer through the solid structure and enhanced convective flow through their perforations. In contrast, rectangular fins, despite their larger surface area, suffered from thermal stratification during melting and slower solidification due to restricted fluid movement. Pin fins exhibited directional heat transfer, performing better in horizontal orientation but achieving less uniform melting overall. From an energy perspective, perforated fins enabled faster charging and discharging cycles, making them ideal for applications requiring rapid thermal response. The highest thermal efficiency was achieved with perforated fins in vertical orientation, underscoring the critical role of fin geometry in optimizing convection-driven heat transfer. These findings highlight the importance of tailored fin designs and orientation in enhancing PCM-based thermal storage systems.

4. Conclusion

The perforated fins clearly offer a superior balance of heat transfer efficiency and response time, especially in vertical orientation. This suggests their optimal suitability for dynamic thermal storage systems. While rectangular fins remain a strong candidate due to ease of design and predictability, and pin fins are simpler and useful in constrained designs, perforated configurations emerge as the most thermally efficient innovation from the study. This comprehensive evaluation demonstrates how fin geometry and system orientation collectively influence phase change dynamics, offering valuable insights for thermal system optimization in energy storage applications. The findings particularly highlight the perforated fin design's superior performance in both melting and solidification phases when vertically oriented.

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